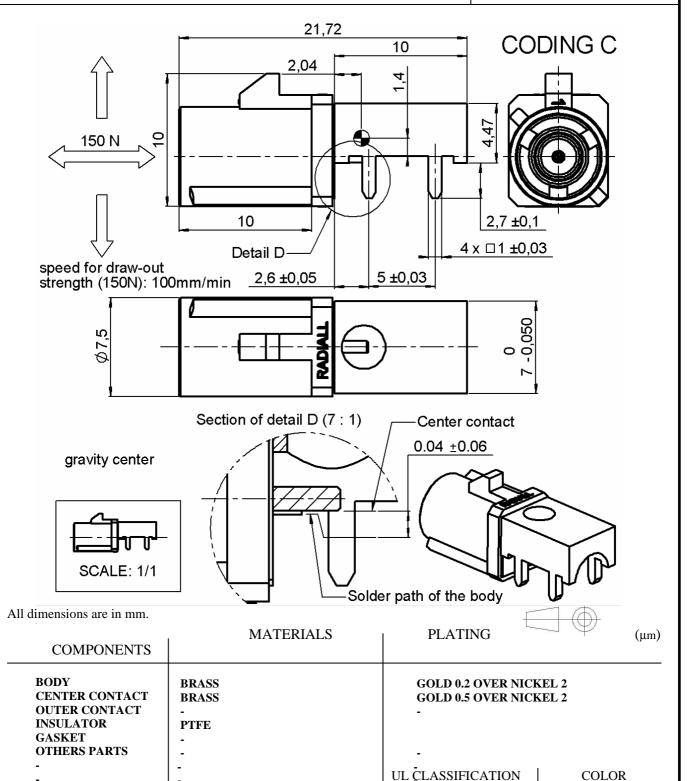
### **SMT TYPE - EDGE CARD**

R197.160.C07

Series : SMB CARLOCK



**Issue:** 0617 A

**HOUSING** 

In the effort to improve our products, we reserve the right to make changes judged to be necessary.

PA 4.6 30%GF



\* According to FAKRA specification

BLUE RAL 5005

UL 94 V2

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R197.160.C07

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### **PACKAGING**

Standard	Unit	Other
350	'W' option	Contact us

### **SPECIFICATION**

**QS9000** 

### **ELECTRICAL CHARACTERISTICS**

Impedance 50  $\Omega$ 

Frequency **0-4** GHz VSWR **1.06\*** + **0.0130** x F(0.0130)

VSWR 1.06\* + 0,0130 x F(GHz) Maxi Insertion loss 0.03\*  $\sqrt{F(GHz)}$  dB Maxi

RF leakage - ( VF(GHz) dB Maxi - F(GHz)) dB Maxi

 $\begin{array}{ccc} \mbox{Voltage rating} & \mbox{335} & \mbox{Veff Maxi} \\ \mbox{Dielectric withstanding voltage} & \mbox{1000} & \mbox{Veff mini} \\ \mbox{Insulation resistance} & \mbox{1000} & \mbox{M}\Omega \mbox{ mini} \\ \end{array}$ 

### **ENVIRONMENTAL**

Operating temperature -40/+110 ° C

Hermetic seal NA Atm.cm3/s

Panel leakage NA

### **OTHER CHARACTERISTICS**

Assembly instruction

Others:

\* COAX TRANSMISSION ONLY

### **MECHANICAL CHARACTERISTICS**

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

10 N mini
NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 100 Cycles mini

Weight **2,7800** g

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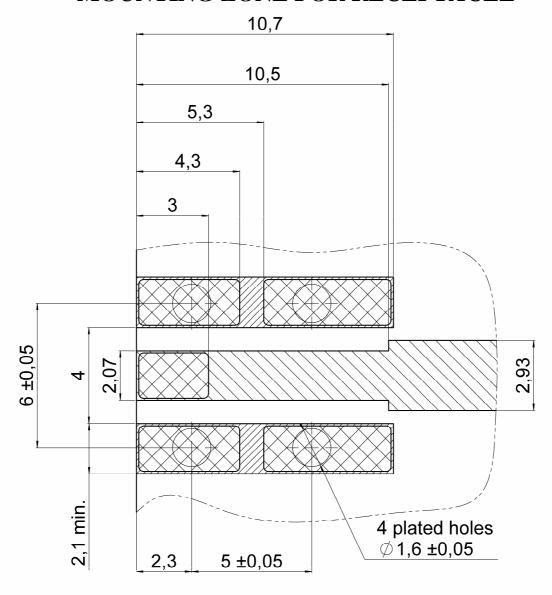


**SMT TYPE - EDGE CARD** 

R197.160.C07

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# MOUNTING ZONE FOR RECEPTACLE



Thickness of PCB: 1,6 mm. Material of PCB: FR4 ( $\varepsilon$ r = 4.6).

Solder paste has to be printed onto the land of solder and into holes to permit Pin In Hole Reflow

/////// Groi

Ground track



Signal track



Land for solder

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necessary.



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# **SOLDER PROCEDURE**

Deposit solder paste "Sn Ag4 Cu0.5" on mounting zone by screen printing application. We recommend a low Residue Solid Flux.

We advise a thickness of 0,2 millimetres min. (0,008 inch min.).

The holes must be totaly filled with cream

Verify that the edges of the zone are clean.

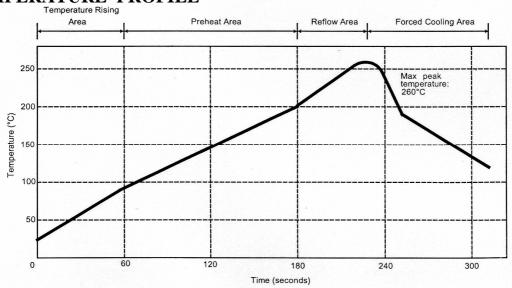
- Placement of the receptacle on the mounting zone with an automatic machine of "pick and place" type.

Video camera is preferred to check the positioning of the component.

Adhesive agents are forbidden on the receptacle.

- Soldering by reflow process.
  - The typical profile to use is given below.
- Clean printed circuit boards.
- Check of solder joints and position of the component by visual inspection

# TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to -4	°C/sec
Max dwell time above 100°C	420	sec

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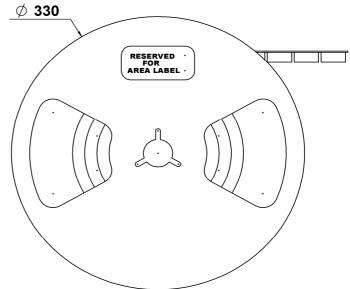
**SMT TYPE - EDGE CARD** 

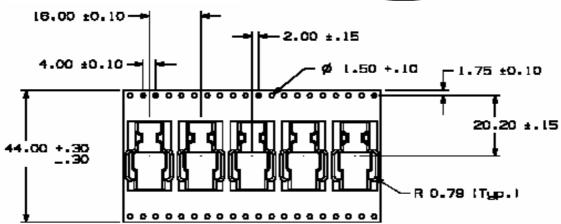
R197.160.C07

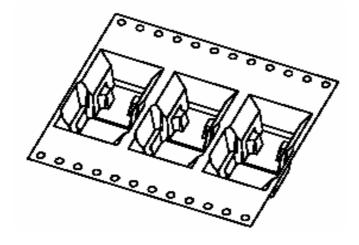
Series : SMB CARLOCK

# **REEL PAKAGING PER 350**

CELL MATERIAL : Polycarbonate COVER TAPE MATERIAL : conductive polyester film tape







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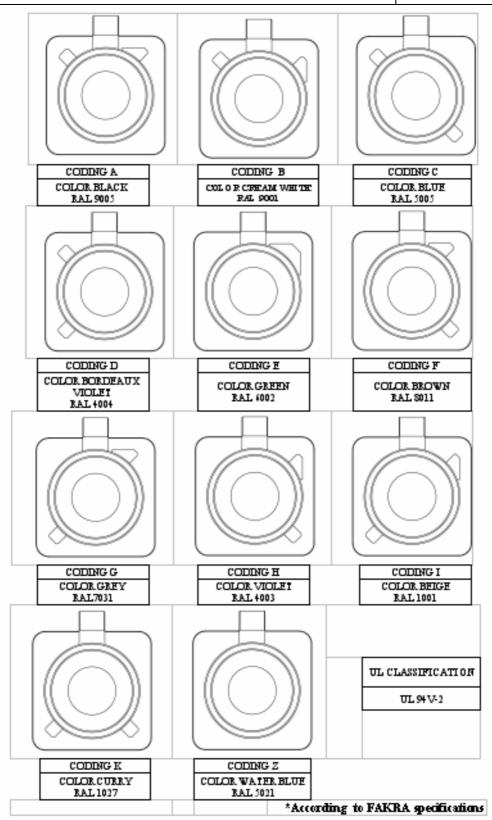
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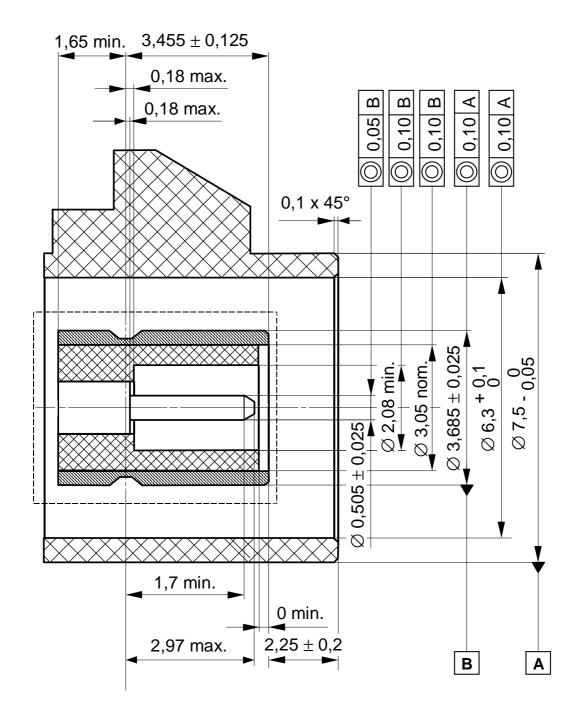
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